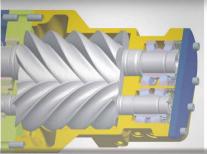
SCHULZ OF AMERICA, INC.











SCREW COMPRESSORS









High technology for great results

Superior technology, better performance, and high efficiency: these features are standard in all products of the Schulz SRP line. This line is the ideal solution for those looking for exceptional performance in applications that require high demand of compressed air in a continuous work environment.

Schulz air compressors are built with the latest technologies and specifications. For more than 50 years, Schulz has been producing solutions that drive the market to continuous technological advancements. As one of the largest manufacturers of air compressors in the world, Schulz has a highly skilled research and development department that is always striving for the latest innovations in compressed air technology.

MAIN FEATURES

- TEFC, IP55, degree of protection electric motors dislaxion class;
- Automatic starters with phase and sequence failure detection;
- · Lubricated air-end;
- · Low maintenance costs;
- Low oil consumption;
- Coolers are on the top of the machine, improves heat recovery at costumers facilities;
 - 1. Air Filter
 - 2. Inlet Valve
 - 3. Oil Filter
 - 4. Belt Drive
 - 5. Air end
 - 6. Air/Oil Separator
 - 7. Main motor TEFC
 - 8. Air/Oil cooler
 - 9. Minimum pressure valve
 - 10. Oil level gauge
 - 11. Electronic controller
 - 12. Thermostatic valve

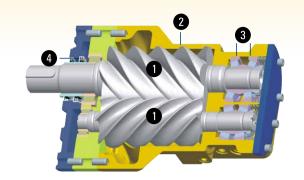
- Thermostatic valve for working temperature control;
- Load/partial load/unload control from SRP 3040 II up to SRP 3075;
- · Proportional control for SRP 3100 and SRP 3200;
- Maximum ambient temperature 113 °F/45°C;
- Synthetic oil;
- Variable speed available for 50hp and above;
- Y Starter with soft-starter (optional).



COMPRESSOR

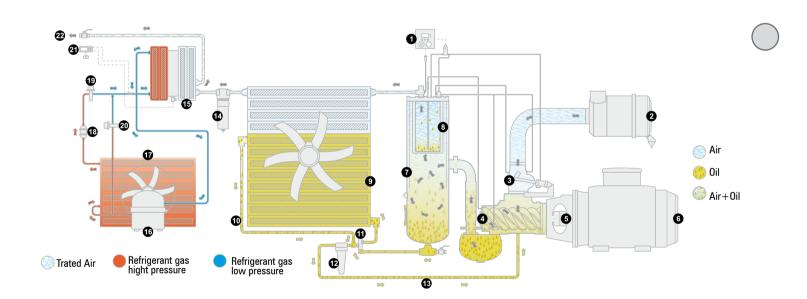
Components and Features

- 1. Rotors: Exclusive combination of rotors (male and female) that allow for high efficiency in the compression process and greater efficiency in the production of compressed air. Manufactured with the highest available technology in the market, it guarantees components of excellent quality.
- 2. Casings: Manufactured by qualified foundry and machining processes with the latest generation of dimensional analysis resources, guaranteeing a greater precision in manufacture.
- 3. Bearings: Developed to support radial and axial loads to maximize the useful life of the product.



4. Mechanical Seal: Designed and built according to the most rigid standards to guarantee a perfect seal of the air end with high reliability.

SCHULZ ROTARY SCREW COMPRESSOR OPERATION



- 1 Eletronic Interface
- 2 Air Filter (vehicular or conventional)
- 3 Inlet Valve
- 4 Air End
- 5 Direct coupling
- 6 Eletric Motor
- 7 Air / Oil Tank

- 8 Air / Oil Separator
- 9 Air /Oil Aftercooler
- 10 Oil return hose
- 11 Thermostatic Valve
- **12** Oil Filter
- 13 Oil injection line
- 14-Pre-filter
- 15 Heat exchanger

- 16 Hermetic compressor
- $\textbf{17}- \ \ \text{Condensator}$
- 18 Filter
- 19 Expansion valve
- 20 Bypass system
- 21 Dryer Electronic Interface
- 22 Treated air outlet

TYPICAL COMPRESSOR INSTALLATION



Compressor Station

- 1. Screw compressor
- 2. Condensate separator
- 3. Electronic drain
- 4. Condesate separator filter
- 5. Coalescent pre-filter
- 6. Schulz dryer

- 7. Coalescent post filter
- 8. Adsorption dryer
- 9. Activated carbon filter (absorption)
- 10. Liquid separator (oil/water)

| Quality Class | Particles | Water | Oil |
|---------------|-----------|-------|------|
| 1 | 0.1 | -70 | 0.01 |
| 2 | 1 | -40 | 0.1 |
| 3 | 5 | -20 | 1.0 |
| 4 | 15 | +3 | 5 |
| 5 | 40 | +7 | 25 |
| 6 | - | +10 | - |

ELECTRONIC PANEL AND INSTRUCTIONS

Constant Readings

- · Delivery pressure
- Air end discharge temperature
- · Working hours
- Last 15 errors log
- · Full load hours
- · Partial load hours
- Maintenance time to air filter, oil filter, air/oil separator and oil
- Date/Time

Error Messages

- Main motor and fan motor overloaded
- Phase fault or incorrect sequence
- Emergency

Operational Settings

- Operation method load/unload or load/partial load/unload
- Remote/local
- Weekly schedule (on/off)
- Auto restart
- Maintenance time to air filter, oil filter and air/oil separator and oil
- · Pressure and temperature units
- · Starts per hour
- High pressure
- · High temperature
- · Pressure and temperature sensor



PRODUCTS OF THE SRP LINE

Advantages

Low noise level

- Low Speed
- Foam coated steel cabinet for noise reduction

Low discharge temperature

- · Oversized cooling system
- Longer oil and oil separator life time
- Compressor prepared to handle higher ambient temperatures

Low maintenance

- Synthetic oil
- Robust belts
- Larger air ends low speed higher volume
- Oversized separator elements low ppm and longer life time
- Full/partial/unload inlet valves lower mechanical and flow stress
- Oversized separator elements low ppm and longer life

Safety

- Belt guard
- 24 V command panel
- High
- Fault and sequence phase relay
- High temperature protection



SRP 3015



SRP 3050



SRP 3075 E



SRP 3100 E

| Model | Code | Motor | Max. Working Pressure | CFM | Outlet Size | Net Weight | Noise Level | Width x Height x Depth |
|------------|------------|-------|--------------------------|-------------------|-------------|------------|-------------|------------------------|
| | | hp | psig | Displacement | inches | lbs | dB(A) | inches |
| SRP 3015 | 970.2091-0 | 15 | 108 125 160 | 59 54 45 | 3/4 | 660 | 71 | 26.7 x 45.6 x 55 |
| SRP 3020 | 970.2109-0 | 20 | 108 125 160 | 84 79 63 | 3/4 | 563 | 73 | 31.6 x 40.1 x 52.1 |
| SRP 3030 | 970.2092-0 | 30 | 108 125 160 | 124 112 97 | 3/4 | 858 | 73 | 31.6 x 40.1 x 52.1 |
| SRP 3050 | 970.2093-0 | 50 | 109 125 160 | 224 212 185 | 1 1/2 | 1.738 | 76 | 37 x 53.9 x 61.4 |
| SRP 3075 E | 970.2110-0 | 75 | 108 125 160 | 340 313 285 | 1 1/2 | 2.535 | 78 | 39 x 63 x 67 |
| SRP 3100 E | 970.2111-0 | 100 | 109 125 160 | 445 400 356 | 1 1/2 | 3.966 | 78 | 43.7 x 76.3 x 71.2 |

COMPACT COMPRESSORS LINE









Highly Efficient Compact Models

The COMPACT line of Schulz Rotary Screw air compressors offers superior performance in a compact package. Featuring a tank mounted solution, these compressors present an efficient design which integrates technology and performance for any application.



SRP 3015 COMPACT



SRP 3025 COMPACT

| Model | Code | Motor | | Maximum Pressure | | Discharge | Free Air | | ASME Tank | Net Weight | Width x Height x Depth |
|------------------|------------|-------|----|---------------------|-------------------|------------|-------------------|-------------------------|---------------|---------------|------------------------|
| | | hp | kW | bar | psig | Connection | cfm piés³/min | l/min | gallon / type | lbs | inches |
| SRP 3015 COMPACT | 970.2839-0 | 15 | 11 | 7,5 9 11 | 109 131 160 | 3/4" | 59 51 45 | 1.671 1.444 1.274 | 60 / horiz | 404 | 53 x 53 x 24 |
| SRP 3025 COMPACT | 970.2840-0 | 25 | 18 | 7,5 9 11 | 109 131 160 | 3/4" | 102 89 80 | 2.888 2.510 2.265 | 80 / horiz | 630 | 61 x 60 x 26 |
| SRP 3040 COMPACT | 970.3233-0 | 40 | 30 | 7,5 9 11 | 109 131 160 | 1" | 165 150 135 | 4.672 4.247 3.822 | 120 / horiz | 980 | 64 x 71 x 30 |



Company History

With more than 50 years in the market, Schulz is constantly improving. Using state of the art technology to achieve the competitiveness requested by the market. In the beginning, Schulz concentrated its activities on the foundry segment, and in 1972, Schulz began manufacturing air compressors.

What began as a line of only two air compressor models would soon turn into the largest and most complete line produced in Brazil. In 1984, Schulz products were made available through all of Latin America, Central America, and the USA.

Following this strategic development, in 1989 Schulz began the production of rotary screw compressors, competing in this segment with the biggest worldwide companies. In 1999, Schulz of America, Inc. was founded in Atlanta, Georgia with a warehouse, sales, and technical personnel who were trained at the head office in Joinville, Brazil. By doing this, Schulz definitively

Currently, the company possesses modern industrial facilities with more than 667,000 ft2 of built up area where it develops diaphragm, reciprocating, and rotary screw compressors. Schulz continuously improves, perfecting production and testing processes and investing in staff development.



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